

Work Order ID 52967

October 20, 2009 7:28:09 AM



Page 1

Item ID: D412-698-011

Accept



Setup Start



Revision ID: E

Stop



Item Name: Cabin Door Roller, LH

Start Date: 10/20/09 Start Qty: 2.00



Cust Item ID:

Required Date: 10/22/09 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan:  Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-698	Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

See 10/26

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

See 9/1/26 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

See 10/26

(12) /

Work Order ID 52967

October 20, 2009 7:28:09 AM



Page 2

Item ID: D412-698-011

Accept



Setup Start



Revision ID: E

Stop



Item Name: Cabin Door Roller, LH

Start Date: 10/20/09 Start Qty: 2.00



Cust Item ID:

Required Date: 10/22/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-011

Location: BNEV

P2 9/10/26(2)

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

105-10-28

MF

09-10-27

Picklist Print

October 20, 2009 7:28:08 AM

Page 1

Work Order ID: 52967

Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Start Date: 10/20/09

Required Date: 10/22/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3121-141RevE *2x* Manufactured No

100

Each

11.0000

6.0000



Bracket Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

52465

11

110

Each

10.0000

2.0000

D3121-143RevE *1x*

Manufactured

No



Bracket Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

46036

2

52365

8

110

Each

5.0000

2.0000

D3183-043RevC1 *1x*

Manufactured

No



Bracket Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

46030

5

52465

46036

46030

9/10/26 (2)

Picklist Print

October 20, 2009 7:28:08 AM

Page 2

Work Order ID: 52967

Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Start Date: 10/20/09

Required Date: 10/22/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3137-043RevF, 1P Manufactured No



Bracket Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 29

42192 29

D3199-1RevB 9P Manufactured No



Bracket

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 85

47848 2

52466 83

D3202-1RevD 1P Manufactured No



flcover

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 32

46253 10

50134 22

October 20, 2009 7:28:08 AM

Shop Packet Print

Page 2

Work Order ID 52967

October 20, 2009 7:28:09 AM



Page 1

Item ID: D412-698-011

Accept



Setup Start



Revision ID: E

Stop



Item Name: Cabin Door Roller, LH

Start Date: 10/20/09 Start Qty: 2.00



Cust Item ID:

Required Date: 10/22/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-698-011 CHG003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

REFERENCE ONLY

09-10-20

REFERENCE ONLY S**6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
1	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
1	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

• COPYRIGHT © 2003 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 08.05.01